

Instructions for fitting lockable boxes and cabinets RSLBX/81, RSLBX/82, RSCAB/81 to Series 8 frame RSSFR/80

Step 1:
Fit the Series 8 frame in the required position by the cant rail brackets (as per separate instructions) at the top only.
Note: Lockable box also able to be mounted vertically within Series 4 frame RSSFR/40.

Step 2:
Fit the box / cabinet to the frame at the preferred height using Dog-Head self tapping screws screwed from the inside of the box / cabinet leaving a minimum of 400mm between the bottom of the box / cabinet and the floor of the vehicle (to allow access to floor fastening).

Step 3:
When frame is approximately at 90 degrees to floor, locate slots at either end of bottom angle, drill 4mm hole in center of both slots and use 14# x 38mm self tapping screws to affix to floor (screw must be firm - **do not over tighten**).

Step 4:
By tapping the base of the frame with a rubber mallet and moving it up to 10mm towards the front or the rear of the vehicle you will be able to align the doors to be square (the gap should be the same both sides of the door).

Step 5:
Test that the door opens easily and then tighten the screws in the slots securely.

Step 6:
Locate the single holes at either side of the slots and drill and affix 14# x 38mm self tapping screws and tighten securely.

Step 7:
Fix vibration brackets to the side of the frame to minimize movement of frame over rough terrain.

Note: When drilling holes for self tapping screws check the hole's depth - **AVOID BRAKE AND FULE LINES!!**

